

Justification	
This Procedure is written because:	<input type="checkbox"/> Of the lengthiness of the process. <input checked="" type="checkbox"/> Of the complexity of the process. <input type="checkbox"/> The process is routine, but it's essential that everyone strictly follows the rules. <input checked="" type="checkbox"/> The process demands consistency. <input checked="" type="checkbox"/> The process involves documentation. <input type="checkbox"/> The process involves significant change. <input checked="" type="checkbox"/> The process has serious consequences if done wrong.

Organization Details	
Organization Name	
Organization representative	
Organization Address	

Purpose and Scope	
<p>The purpose of this procedure is to establish the process for identifying, documenting, analyzing, and implementing preventive action.</p> <p>The scope of this preventive action procedure is to eliminate causes of non-conformities in order to avoid their repetition as well as to study and analyze data records in order to proactively avoid non-conformities to happen in the future.</p>	

Input(s)	
<p>Common inputs to this procedure are,</p> <ul style="list-style-type: none"> <li>- Established processes and procedure documentation,</li> <li>- Management Plans,</li> <li>- Non-Conformance Reports and Corrective Action Reports,</li> <li>- Lessons Learned Register,</li> <li>- Data Records</li> </ul>	

Output(s)	
<p>Outputs of this procedure are:</p> <ul style="list-style-type: none"> <li>- Updates to work methodologies,</li> <li>- Updates to training plans and/or approved material lists (whatever applicable)</li> </ul>	

Process	
<ol style="list-style-type: none"> <li>1) Study previous corrective actions and the underlying root cause of the non-conformity.</li> <li>2) Propose adjustments to avoid repetition.</li> <li>3) Record and analyze data.</li> <li>4) Propose preventive action.</li> <li>5) Verify effectiveness of corrective actions.</li> <li>6) Update the Lessons-Learned Register.</li> </ol>	

Responsibilities	
<ol style="list-style-type: none"> <li>a) The departmental manager of the affected area or his designee is responsible to identify the root cause of occurred non-conformity, to elaborate it and to implement corrective action.</li> <li>b) The QA/QC manager or his representative with the support of the departmental manager studies the corrective action and the underlying non-conformity and kicks-off prevent action procedure.</li> </ol>	

